

Date: Monday, 26/01/2009 8:51:29 AM  
 User: Julie Dawson

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BASKET RIBS
Job Number	: 45227		
Estimate Number	: 13652		
P.O. Number	:	Part Number	: D22351
This Issue	: 26/01/2009 S.O. No. :	Drawing Number	: D2235 REV B1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 11 Type : LARGE FAB ASSY	Drawing Revision	: B1
Previous Run	: 44754	Material	:
Written By	:	Due Date	: 27/01/2009 Qty: 4 Um: Each
Checked & Approved By	: <u>JUD 09.01.26</u>		
Comment	: Est Rev:A New Issue 08-12-01 DD verified by:EC		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D31661	Basket Hoop
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Basket Hoop

Batch: B424299

SAO

09-02-02

2.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
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Comment: LARGE FABRICATION RESOURCE 1

1- Pick D3166-1 and cut as per dwg D2235 using DT8302

2- remove identification markings on tube

3- deburr

SAO

09-02-02

(4)

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

S 09/02/02 (4)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: BASKET CELL

SM 09/02/02

(4)

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

09/02/03

Job Completion



A 09.02.03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

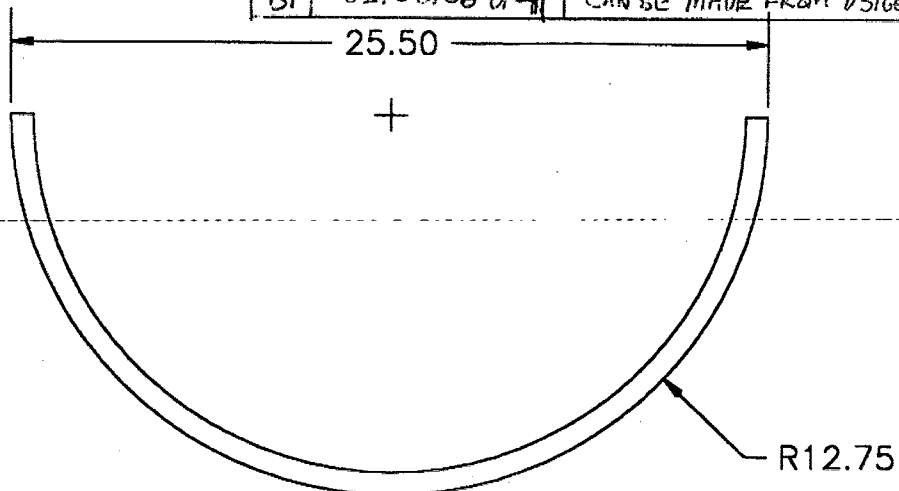
**NOTE:** Date & initial all entries



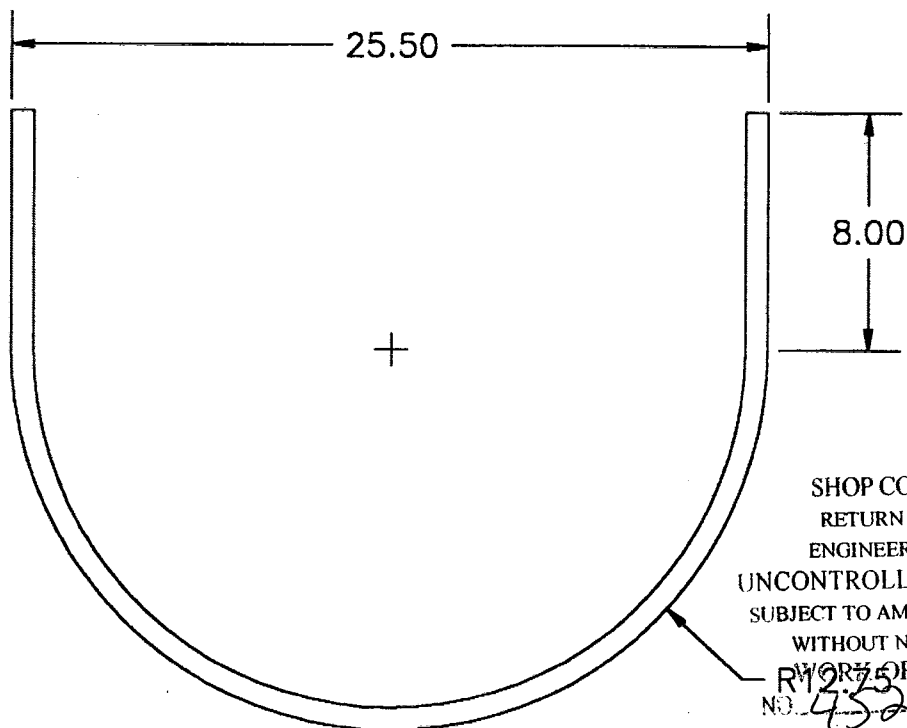
DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. B
CHECKED	APPROVED	D2235	SHEET 1 OF 1
DATE		TITLE	SCALE
94:12:16		BASKET RIBS	

BI 02.08.06 11# CAN BE MADE FROM D3166-1

RELEASED  
R 960507



D2235-1



D2235-3

CAN BE MADE FROM D3166-1  $\Delta$  BI  
MATERIAL: 304/316 SS, 3/4 X 3/4 X 0.063 WALL SQR.